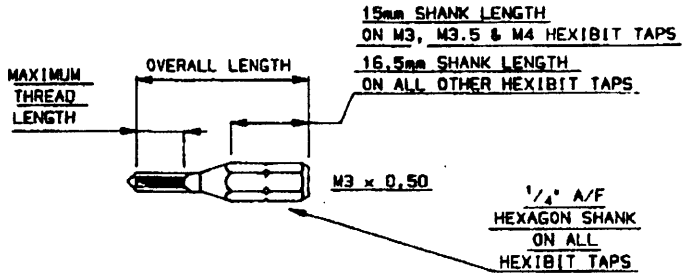


DRAWING N^o
TDS-199

SH^T: MOD. A

MOD NO	MOD NOTE REF N ^o	DATE OF MOD
A	MOD 1661	23-01-95

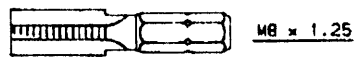
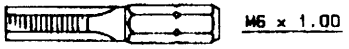
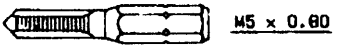
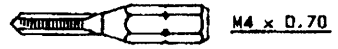
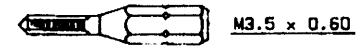


MATERIAL

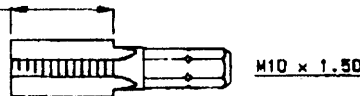
BW2 HSS

FINISH

**BLUE ALL OVER EXCEPT
FOR BRIGHT THREADS, FLUTES
AND SHANK.**



MAXIMUM
THREAD
LENGTH



NOM DIA & PITCH METRIC COARSE	TOOL NUMBER	ITEM NO	OVERALL LENGTH	MAXIMUM THREAD LENGTH	No. OF FLUTES	APPROX WEIGHT
M3 x 0.5	XTAP M3	7012299	36mm	9.5mm	3	4g
M3.5 x 0.6	XTAP M3.5	7012305	37mm	11mm	3	7g
M4 x 0.7	XTAP M4	7012317	38mm	12mm	3	7g
M5 x 0.8	XTAP M5	7012329	37.5mm	14mm	3	8g
M6 x 1	XTAP M6	7012330	41.5mm	16mm	3	8g
M8 x 1.25	XTAP M8	7012342	42.5mm	19mm	4	10g
M10 x 1.5	XTAP M10	7012354	42.5mm	20mm	4	12g

**UNCONTROLLED
DOCUMENT**

REMARKS

THIS DRAWING IS FOR
CUSTOMER COMMUNICATION &
CATALOGUE DATA ONLY

DATE	23-03-94	CATALOGUE REF. SEE TABLE
DRAWN	D.SADLER	
CHECK ^o		
DO NOT SCALE		

ALL HEXIBIT TAPS
TO BE SECOND LEAD
(APPROX 8° EACH SIDE
4-5 THREADS LEAD)

TITLE
HEXIBIT TAPS

COMPUTER FILENAME : TDS199 DRAWING N^o
TDS-199

G & J HALL Ltd. SH^T: MOD. A